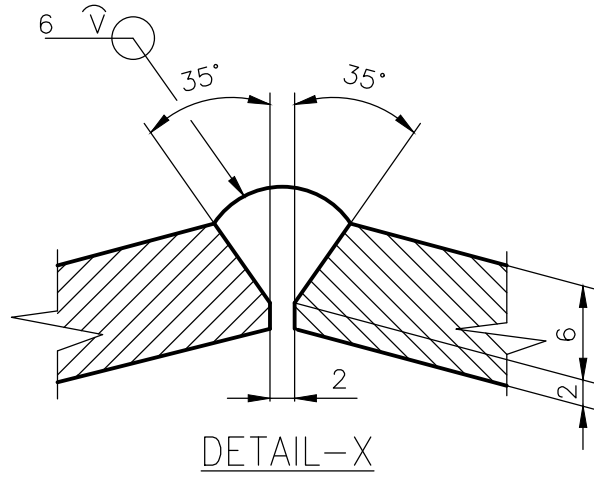
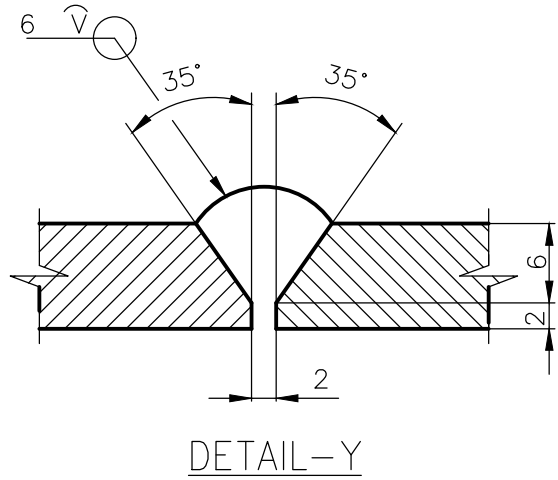
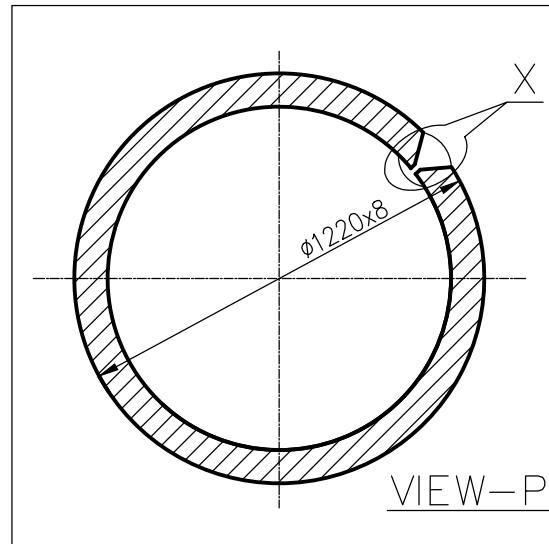
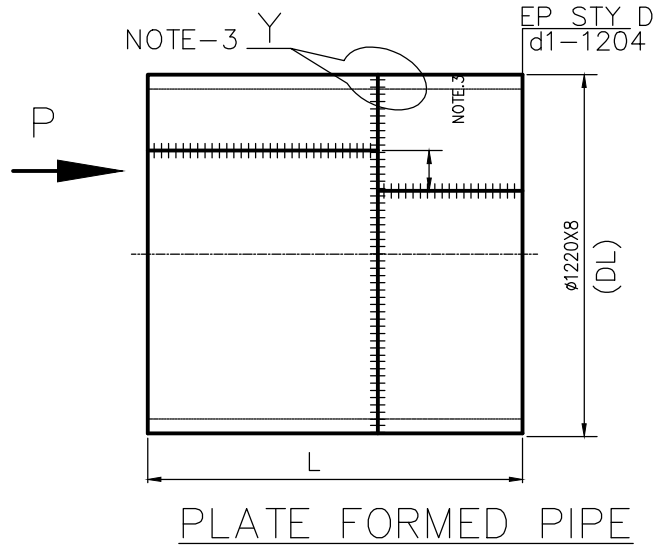
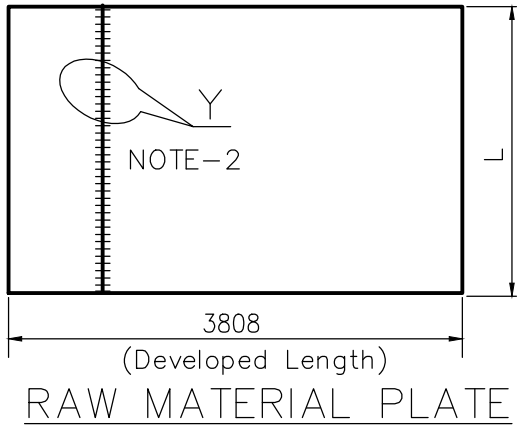


CAUTION THE INFORMATION ON THIS DOCUMENT IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LTD. IT MUST NOT BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO THE INTEREST OF THE COMPANY.

- NOTES: -
- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
 - 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
 - 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
 - 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
 - 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078
 - 6 FOR PIPE LESS THAN 2M, CIRCUMFERENTIAL JOINTS IS NOT ALLOWED.



FIRST ANGLE PROJECTION (ALL DIMENSIONS IN MILLIMETRES)

ALL DIMENSIONS ARE IN MILLIMETRES

VAR. NO	LENGTH (L) (mm)	WEIGHT(KG)
01	878	209.932
02	760	181.718
03	1000	239.103
04	659	157.569
05	430	102.814
06	1350	322.789
07	3975	950.435
08	300	71.731
09	1480	353.873
10	991	236.951
11	750	179.328
12	815	194.881
13	2000	477.993

--	--	PLATE PL.8x3808xL	2-80-655-16048		---	C	---	---
VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	1
CUSTOMER INDIAN OIL CORPORATION LIMITED (HALDIA)						BHEL CUSTOMER NO: 7419		
CONSULTANT ENGINEERS INDIA LIMITED (EIL) NEW DELHI								
NAME OF PROJECT BS-VI, HALDIA								
		BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		DRN	NAME M.P.K	SIGN -sd-	DATE 05.02.19	NO OF ITEMS
				CHD	TRINADH	-sd-	05.02.19	
				APPD	C.SARAVANAN	-sd-	05.02.19	
DEPT.	GRADE OF UN TOL. DIM			SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG		ITEM No.
CODE	C/M/F							
TITLE PLATE FORMED PIPE OD1220X8 CS					CARD CODE U 01	DRAWING No. 2-80-655-16048		REV 01

REV 01	DATE 26.07.19	ALTERED APPROVED	M.P.K TRINADH
ZONE	LENGTH OF VARIANTS ALTD.		
REVISION MARKED AS			